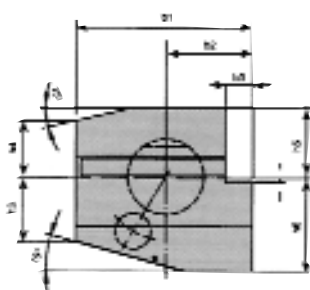
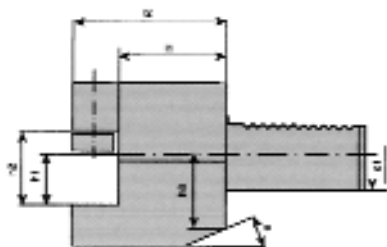


■ B1 Turning Tool/Radial

Form B1 Right Hand-Short

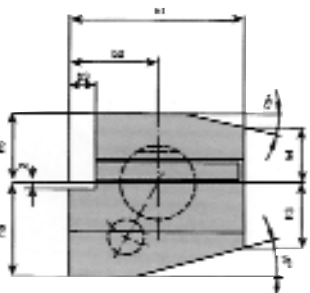
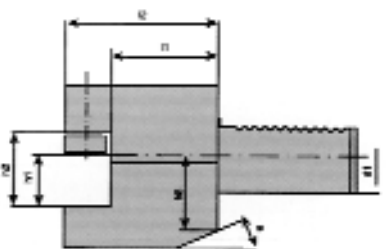


Ordering No.	D1	B1	B2	B3	H1	H2	H3	H4	H5	H6	H8	L1	L2	a
VDI-16-B1	16	42	23	5	12	17	15	15	20	22	19	13	24	30°
VDI-16-B1-34	16	42	23	5	12	17	15	15	20	22	19	23	34	30°
VDI-20-B1	20	55	30	7	16	22	19	19	25	30	23	16	30	30°
VDI-20-B1-40	20	55	30	7	16	22	19	19	25	30	23	26	40	30°
VDI-30-B1	30	70	35	10	20	29	26	22	28	38	30	22	40	25°
VDI-30-B1-60	30	70	35	10	20	29	26	22	28	38	30	42	60	25°
VDI-40-B1	40	85	42.5	12.5	25	34	35	30	32.5	48	-	22	44	-
VDI-50-B1	50	100	50	16	32	41	42	35	35	60	-	30	55	-
VDI-60-B1	60	125	62.5	16	32	41	46	42.5	42.5	62.5	-	30	60	-

DIN.69880 Part 3
VDI 3425 Sheet 2

■ B2 Turning Tool/Radial

Form B2 Left Hand-Short



Ordering No.	D1	B1	B2	B3	H1	H2	H3	H4	H5	H6	H8	L1	L2	a
VDI-16-B2	16	42	23	5	12	17	15	15	20	22	19	13	24	30°
VDI-16-B2-34	16	42	23	5	12	17	15	15	20	22	19	23	34	30°
VDI-20-B2	20	55	30	7	16	22	19	19	25	30	23	16	30	30°
VDI-20-B2-40	20	55	30	7	16	22	19	19	25	30	23	26	40	30°
VDI-30-B2	30	70	35	10	20	29	26	22	28	38	30	22	40	25°
VDI-30-B2-60	30	70	35	10	20	29	26	22	28	38	30	42	60	25°
VDI-40-B2	40	85	42.5	12.5	25	34	35	30	32.5	48	-	22	44	-
VDI-50-B2	50	100	50	16	32	41	42	35	35	60	-	30	55	-
VDI-60-B2	60	125	62.5	16	32	41	46	42.5	42.5	62.5	-	30	60	-

DIN.69880 Part 3
VDI 3425 Sheet 2