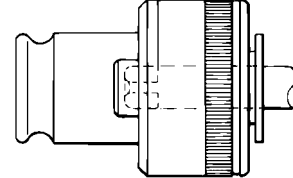
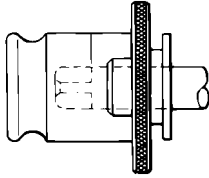


TAP CHUCKS: ISO STANDARD



ISO Standard Taps, Positive Drive (PD)

Chuck Size	Tap Size	Shank Ø (mm)	Square A/F (mm)	PD
0	M1 - M2 10, 9, BA	2.50	2.00	X600000
	M2.2 - M2.5 8, 7, 6, BA	2.80	2.24	X600001
	M3 4-5 UNC/UNF .5BA	3.15	2.50	X600002
	M3.5 6 UNC/UNF .4BA	3.55	2.80	X600003
	M4	4.00	3.15	X600004
	M4.5 8 UNC/UNF .3BA	4.50	3.55	X600005
	M5 10 UNC/UNF .2BA	5.00	4.00	X600006
	12 UNC/UNF .1BA	5.60	4.50	X600007
	M6 1/4 UNC/UNF .0BA	6.30	5.00	X600008
1	M7	7.10	5.60	X600009
	M8, M11 5/16 - 7/16 UNC/UNF	8.00	6.30	X600010
	M4	4.00	3.15	X610004
	M4.5 8 UNC/UNF .3BA	4.50	3.55	X610005
	M5 10 UNC/UNF .2BA	5.00	4.00	X610006
	12 UNC/UNF .1BA	5.60	4.50	X610007
	M6 1/4 UNC/UNF .0BA	6.30	5.00	X610008
	M7	7.10	5.60	X610009
	M8, M11 5/16 - 7/16 UNC/UNF	8.00	6.30	X610010
2	M9, M12 1/2 UNC/UNF	9.00	7.10	X610011
	M10 3/8 UNC/UNF	10.00	8.00	X610012
	M14 9/16 UNC/UNF	11.20	9.00	X610013
	M7	7.10	5.60	X620009
	M8, M11 5/16 - 7/16 UNC/UNF	8.00	6.30	X620010
	M9, M12 1/2 UNC/UNF	9.00	7.10	X620011
	M10 3/8 UNC/UNF	10.00	8.00	X620012
	M14 9/16 UNC/UNF	11.20	9.00	X620013
	M16 5/8 UNC/UNF	12.50	10.00	X620014
3	M18, M20 3/4 UNC/UNF	14.00	11.20	X620015
	M22 7/8 UNC/UNF	16.00	12.50	X620016
	M24 1" UNC/UNF	18.00	14.00	X620017
	M14 9/16 UNC/UNF	11.20	9.00	X630013
	M16 5/8 UNC/UNF	12.50	10.00	X630014
	M18, M20 3/4 UNC/UNF	14.00	11.20	X630015
	M22 7/8 UNC/UNF	16.00	12.50	X630016
	M24 1" UNC/UNF	18.00	14.00	X630017
	M27, M30 1 1/8 UNC/UNF	20.00	16.00	X630018
M33 1.1/4 UNC/UNF	22.40	18.00	X630019	
M36 1.3/8 UNC/UNF	25.00	20.00	X630020	
M39, M42 1.1/2 UNC/UNF	28.00	22.40	X630021	

ISO Standard Taps, Slipping Clutch Drive (SCD)

Chuck Size	Tap Size	Shank Ø (mm)	Square A/F (mm)	SCD
0	M1 - M2 0-1 UNC	2.50	2.00	X602000
	M2.2 - M2.5 2-3 UNC	2.80	2.24	X602001
	M3 4-5 UNC	3.15	2.50	X602002
	M3.5 6 UNC	3.55	2.80	X602003
	M4	4.00	3.15	X602004
	M4.5 8 UNC	4.50	3.55	X602005
	M5 10 UNC	5.00	4.00	X602006
	12 UNC	5.60	4.50	X602007
	M6 1/4 UNC/UNF	6.30	5.00	X602008
1	M7	7.10	5.60	X602009
	M8 5/16 UNC/BSW	8.00	6.30	X602010
	M4	4.00	3.15	X612004
	M4.5 8 UNC	4.50	3.55	X612005
	M5 10 UNC	5.00	4.00	X612006
	12 UNC	5.60	4.50	X612007
	M6 1/4 UNC/BSW	6.30	5.00	X612008
	M7	7.10	5.60	X612009
	M8, M11 5/16 UNC/BSW	8.00	6.30	X612010
2	M9	9.00	7.10	X612011
	M10 3/8 UNC/BSW	10.00	8.00	X612012
	M11 7/16 UNC/BSW	8.00	6.30	X612050
	M12 1/2 UNC/BSW	9.00	7.10	X612051
	M14 9/16 UNC/BSW	11.20	9.00	X612013
	M7	7.10	5.60	X622009
	M8 5/16 UNC/BSW	8.00	6.30	X622010
	M9	9.00	7.10	X622011
	M10 3/8 UNC/BSW	10.00	8.00	X622012
3	M11 7/16 UNC/BSW	8.00	6.30	X622050
	M12 1/2 UNC/BSW	9.00	7.10	X622051
	M14 9/16 UNC/BSW	11.20	9.00	X622013
	M16 5/8 UNC/BSW	12.50	10.00	X622014
	M18	14.00	11.20	X622015
	M20 3/4 UNC/BSW	14.00	11.20	X622052
	M22 7/8 UNC/BSW	16.00	12.50	X622016
	M24 1" UNC/BSW	18.00	14.00	X622017
	M14 9/16 UNC/BSW	11.20	9.00	X632013
3	M16 5/8 UNC/BSW	12.50	10.00	X632014
	M18	14.00	11.20	X632015
	M20 3/4 UNC/BSW	14.00	11.20	X632052
	M22 7/8 UNC/BSW	16.00	12.50	X632016
	M24 1" UNC/BSW	18.00	14.00	X632017
	M27	20.00	16.00	X632018
	M30 1.1/8 UNC/BSW	20.00	16.00	X632053
	M33 1.1/4 UNC/BSW	22.40	18.00	X632019
	M36 1.3/8 UNC/BSW	25.00	20.00	X632020
M39 1.1/2 UNC/BSW	28.00	22.40	X632021	
M42	28.00	22.40	X632054	